

Technical Data Sheet

Ferro Pp TPP40AN90NA

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

| General | |
|------------------------|-------------------------------|
| Filler / Reinforcement | • Talc, 41% Filler by Weight |
| Additive | • Impact Modifier |
| Features | • Copolymer • Impact Modified |
| Forms | • Pellets |
| Processing Method | • Injection Molding |

| Physical | Nominal Value (English) | Nominal Value (SI) | Test Method |
|---|-------------------------|------------------------|-------------|
| Density / Specific Gravity | 1.23 | 1.23 g/cm ³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg) | 4.2 g/10 min | 4.2 g/10 min | ASTM D1238 |

| Mechanical | Nominal Value (English) | Nominal Value (SI) | Test Method |
|---|-------------------------|--------------------|-------------|
| Tensile Strength (73°F (23°C)) | 3200 psi | 22.1 MPa | ASTM D638 |
| Tensile Elongation (Break, 73°F (23°C)) | 65 % | 65 % | ASTM D638 |
| Flexural Modulus | | | ASTM D790 |
| 1% Secant : 73°F (23°C) | 275000 psi | 1900 MPa | |
| Tangent : 73°F (23°C) | 344000 psi | 2370 MPa | |
| Flexural Strength (73°F (23°C)) | 5100 psi | 35.2 MPa | ASTM D790 |

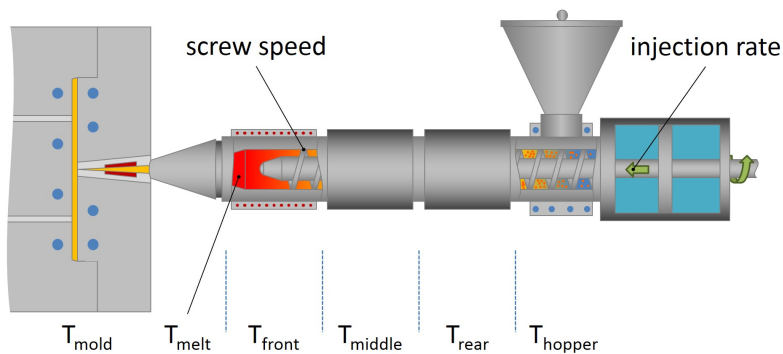
| Impact | Nominal Value (English) | Nominal Value (SI) | Test Method |
|-------------------------------------|-------------------------|--------------------|-------------|
| Notched Izod Impact (73°F (23°C)) | 1.8 ft·lb/in | 96 J/m | ASTM D256 |
| Unnotched Izod Impact (73°F (23°C)) | 12 ft·lb/in | 640 J/m | ASTM D4812 |
| Gardner Impact (73°F (23°C)) | 183 in·lb | 20.7 J | ASTM D5420 |

| Thermal | Nominal Value (English) | Nominal Value (SI) | Test Method |
|-----------------------------------|-------------------------|--------------------|-------------|
| Deflection Temperature Under Load | | | ASTM D648 |
| 66 Psi (0.45 Mpa), Unannealed | 247 °F | 119 °C | |
| 264 Psi (1.8 Mpa), Unannealed | 153 °F | 67.2 °C | |

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| Injection | Nominal Value (English) | Nominal Value (SI) |
|------------------------|-------------------------|--------------------|
| Drying Temperature | 176 °F | 80 °C |
| Drying Time | 2.0 to 3.0 hr | 2.0 to 3.0 hr |
| Processing (Melt) Temp | 428 to 500 °F | 220 to 260 °C |
| Mold Temperature | 86 to 140 °F | 30 to 60 °C |

Notes

These are typical property values not to be construed as specification limits.